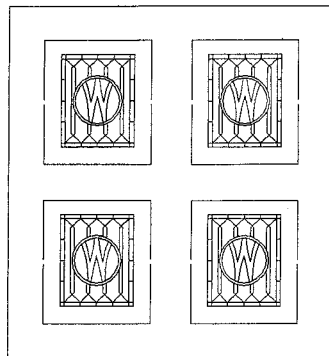




#356; NYO & W Etched Lavatory Windows for 'Branchlines' #5100 Series 80' Single Window Coach



Begin by using 600 grit wet/dry sandpaper (wettened) to give the BACK surface a sand-blasted or etched appearance. Let dry fully. Next remove the masking from the FRONT of the Glazing sheet.

Remove the parts one at a time from the parts sheet. These Windows have been cut to within .001 inch to fit the shell, and will fit better one way than the other. Since the laser cutter leaves a slight bevel when it cuts, it will match the draft angle in the molded shell. These Windows will be installed in the above orientation to get these bevels to line up. The "back" of the sheet is scribed with the Artwork, and this surface will face the INSIDE of the shell, with the Windows pressed in from the INSIDE of the shell. You may install these at your discretion, but we find it easier to completely finish the car, then add the Windows after the final clear coat has been applied.

After making sure each window is properly located, press the window in place. Our windows are cut to exact measurements and in some cases may stay in place simply by "press fit"; but you should still cement the windows in place. Use a plastic solvent such as Ambroid's PRO-WELD (be certain to follow Ambroid's safety warnings regarding use of this product). Apply solvent with a 000 brush or a small hypodermic needle. Allow capillary action to distribute the solvent evenly around the Glazing. Do not allow solvent on the face of the Glazing or it will craze the surface.

DO NOT use a CA glue, as this
may fog the glazing.

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